

## PAINTCO OVER PRINT VARNISH 530

### DESCRIPTION

- Low Bake Over Print Varnish is finishing varnish for tin plates, aluminium and tin free steel. Formulated to suit roller coating application. On stoving it provides hard gloss, water white in colour and excellent mar resistance.

### PHYSICAL DATA

Viscosity at 30°C	:	70±5 sec.Ford Cup B4
Solid by Volume	:	Approx. 48%
Solid by Weight	:	55 ±1%
Specific Gravity	:	Approx. 1.01±.02
Stoving Cycle	:	160°C/20 minutes
Flash Point	:	38°C
Gloss(60° angle)	:	>90%

### APPLICATION DATA

Application Method : By Roller Coating Machine

- Paintco Overprint Varnish does not effect the Ink. Flow and leveling is excellent for roller application.
- Does not require dilution for application.

### REMARKS

- Paintco Over Print Varnish 530 is suitable for universal body can jobs where severe tooling is not necessary. The Varnish is resistant to UV degradation and colour retention is excellent.